



Pinnacle PP 1104A

Pinnacle Polymers - Polypropylene Homopolymer

Tuesday, November 5, 2019

General Information

Product Description

4 MELT FLOW HOMOPOLYMER PROFILE EXTRUSION GRADE

Pinnacle Polymers Polypropylene 1104A is made via UNIPOL™ PP technology, which utilizes gas-phase fluidized bed reactors with a high activity catalyst system to ensure uniform physical properties and lot-to-lot consistency.

This product is intended for flexible drinking straws and other high-speed profile extrusion applications. Contains an anti-static.

The 1104A product provides:

- Excellent color and processing stability
- Resistance to static build-up
- Low taste and odor
- Excellent cleanliness

Pinnacle's polypropylene, as marketed by Pinnacle Polymers Company, in natural, uncolored pellet form complies with appropriate requirements of CFR Title 21, Part 177, Subpart B, Section 177.1520 (c) 1.1a entitled "Olefin Polymers" of the Food Additives Amendment of 1958 to the United States Food, Drug and Cosmetic Act of 1938.

General

Material Status	• Commercial: Active		
Availability	• Europe	• North America	
Additive	• Antistatic		
Features	• Antistatic	• Good Color Stability	• Homopolymer
	• Clean/High Purity	• Good Flexibility	• Low Odor
	• Food Contact Acceptable	• Good Processing Stability	• Low to No Taste
Uses	• Drinking Straws	• Profiles	
Agency Ratings	• FDA 21 CFR 177.1520(c) 1.1a		
Forms	• Pellets		
Processing Method	• Profile Extrusion		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (230°C/2.16 kg)	4.8	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ² (Yield, 0.126 in, Injection Molded)	5200	psi	ASTM D638
Tensile Elongation ² (Yield, 0.126 in, Injection Molded)	10	%	ASTM D638
Flexural Modulus - 1% Secant ³ (0.126 in, Injection Molded)	240000	psi	ASTM D790A
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact ⁴ (73°F, 0.126 in, Injection Molded)	0.70	ft-lb/in	ASTM D256

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Notes

¹ Typical properties: these are not to be construed as specifications.

² Type I, 2.0 in/min

³ Type I, 0.050 in/min

⁴ Type I